

PLEASE READ AND FOLLOW THESE INSTRUCTIONS PRIOR TO USING YOUR SURSEAT P-45 or P37



The Surseat P-45 comes with 3/8" x 24 and 7/16" x 24 collets for brake lines with a 45° double flare.



The Surseat P-37 comes with clamping collets for brake lines with a 37° flare for AN fittings.

## CLAMPING THE TUBE



For the **P-45**, screw the fitting into the corresponding collet size for 3/16" or 1/4" tube.



For the **P-37**, clamp the brake line with the appropriate collet size.



Tip: If lock spring is tight, apply lube to loosen it.

Secure the tube by placing the collet into the hex cavity and sliding the lock spring to the closed position.

## LAPPING THE FLARE



Apply some lube on the lapping head before use for best results.



Rotate the lapping head back and forth until a clean seat is formed. More is not better.



Tip: Apply Dykem to flare before lapping. Lap it until you have full ring around flare with no Dykem.

Remove the tube from the Surseat. Clean and inspect the flare for a clean seat. Ready to use.