

PLEASE READ AND FOLLOW THESE INSTRUCTIONS PRIOR TO USING YOUR SURSEAT P-51B



The Surseat P-51B comes with 37° and 45° lapping heads as well as 10 collets for 3/16" to 1/2" tubing.



The 37° lapping head is identified with a blue ring.



The 45° lapping head is identified with a red ring.



Threaded collets are included for lines with a tight bend.

## USING THE SURSEAT P-51B



1) Install the lapping heads by pushing them onto the clip. To remove them, lift the clip.



2) Insert the tube into the appropriate clamping or threaded collet size.



3) Secure the tube in the hex cavity by sliding the lock spring to the closed position.



4) Apply some oil to the lapping head before use for best results.



5) Rotate the lapping head back and forth until a clean seat is formed. More is not better.



6) Remove the tube from the Surseat. Clean and inspect the flare for a clean seat. Ready to use.

Tip: Apply blue layout dye to flare before lapping. Lap it until you have full ring around flare.