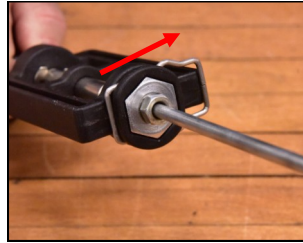




1) The Surseat Minis come with collets for 3/16" and 1/4" tubing.



5) Secure the collet into position by sliding the locking spring into the closed position.



2) For the P-45, screw the fitting into the 3/16" collet for 3/16" tube and the 1/4" collet for 1/4"



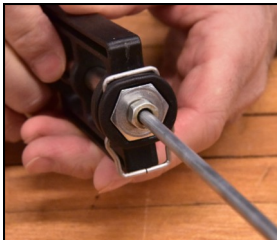
6) Spray some WD-40, or equivalent, to the lapping head before use.



3) For the P-37, clamp the correct size collet around the tube.



7) Rotate the lapping head back and forth in the flare until a clean seat is formed. Do not lap more than what is necessary.



4) With the locking spring in the open position, insert the collet into the Surseat's hex cavity.